# ORAMOUNT® 1812TM

## **Description**

This tape consists of a white, closed-cell polyethylene foam coated on both sides with a modified solvent acrylate adhesive. The modified solvent acrylate adhesive possesses a high initial adhesion, even on rough and difficult substrates.

## Carrier

Closed-cell polyethylene foam, white, 1000 micron

#### Liner

White silicone-coated paper on both sides, 90 g/m<sup>2</sup>, with blue ORAFOL branding

## **Adhesive**

Modified solvent acrylate

## Area of use

For the installation of spray cast and extruded plastic parts such as panels, bars and ducts, as well as plexiglass mirrors for interior fit-outs and displays. For use as an adhesive medium for hooks, signs, handles and dispensers. Ideal for use in exhibition and conference fit-outs.

## **Technical Data**

Thickness* (adhesive and carrier)	1,1 mm
Density*	55 kg/m³
Temperature resistance***	-40°C to +80°C
Adhesive power* (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min: 18 N/25mm after 20 min: >18 N/25mm, foam tear after 24 h: >18 N/25mm, foam tear
Shear strength*  (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	at 23°C: > 300 h at 70°C: > 6 h
Temperature resistance* (S.A.F.T.)	75°C
Shelf life**	2 years
Application temperature	>+15°C

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.



<sup>\*\*\*</sup> normal climate of Central Europe