

9300 Luminescent Cast**Description**

Three-layered, light yellow, cadmium-free special Cast-PVC film with satin-gloss surface. The afterglow effect is characterized by a lasting and very strong afterglow once the active light source has been switched off. Excitation can be repeated as often as required, the phosphorescent properties of the film will not be impaired. Does not contain radioactive materials.

Release material

PE-coated silicone paper, 148g/m², 168µm

Adhesive

Solvent polyacrylate, permanent adhesive

Area of use

For use where the indoor marking of emergency exits and danger spots must be ensured.

Printing method

Screen printing is recommended

Technical Data

Luminous density* (DIN 67510: 2008-02)	After 10 min: 23.0 mcd/m ² After 60 min: 3.0 mcd/m ²
Decay time* (DIN 67510 : 2008-02)	340 min (0,3 mcd/m ²)
Thickness* (without protective paper and adhesive)	150 micron
Weight* (without protective paper and adhesive)	230 g/m ²
Flammability (DIN 53438 T3)	F1
Dimensional stability (FINAT TM 14)	adhered to steel, shrinkage 0.3 mm max.
Temperature resistance***	adhered to aluminium, -40°C to +100°C, no variation
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	18 N/25 mm
Tensile strength (DIN EN ISO 527)	along: min. 12 MPa across: min. 10 MPa
Elongation at break (DIN EN ISO 527)	along: min. 100% across: min. 100%
Shelf life**	2 years
Application temperature	> +8°C
Service life by specialist application*** under vertical indoor application	5 years (not printed, indoor applications)

* average

** in original packaging, at 20°C and 50% relative humidity

*** normal climate of Central Europe

Attention:

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure respectively. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application information published by ORAFOL is to be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.

