

## Description

Premium Cast PVC film with gloss surface, highest level of UV protection and optimized hardness, especially developed for lamination of ORAJET® Window-Graphics-Films.

## Release paper

Polyester film, siliconised on one side, 36 micron

## Adhesive

Solvent polyacrylate, permanent

## Area of use

Especially developed for protection of the printed ORAJET® Window-Graphics-Films. The laminating film with its optimized hardness covers the perforated film so that no humidity, dust or other contaminations can penetrate the perforation of the film.

## Certificates

General Type Approval (ABG) acc. to § 22a StVZO, Federal German Road Traffic Licensing Order, for the combination with one of the ORAJET® Window Graphics Films

## Technical data

<b>Thickness*</b> (without protective film and adhesive)	70 micron
<b>Temperature resistance</b>	adhered to aluminium, -50°C to +110°C, no variation
<b>Resistance to solvents and chemicals</b>	at room temperature, 72h after adhesion to aluminium, resistant to water, cleaning agents, alcohol and aliphatic solvents
<b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)	12 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527) along across	min. 19 MPa min. 19 MPa
<b>Elongation at break</b> (DIN EN ISO 527) along across	min. 120% min. 120%
<b>Shelf life**</b>	2 years
<b>Application temperature</b>	> +8°C
<b>Service life by specialist application</b> under vertical outdoor exposure (normal climate of Central Europe)	8 years

\* average      \*\* in original packaging, at 20°C and 50% relative humidity

## Attention:

Due to the diversity of prints and printing techniques the user should test the suitability of the ORAGUARD laminating film for the specific print prior to use. Furthermore the application information published by ORAFOL is to be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.

